

# Improvements in neutron dosimetry at nuclear power plants

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The most widely adopted techniques world-wide for occupational neutron personal dosimetry are:

- Solid State Nuclear Track detectors using polycarbonate (CR-39) to detect proton recoils (for intermediate and fast neutrons) or alpha products (from  $^{10}\text{B}(n,\alpha)^7\text{Li}$  reactions in a Boron rich irradiator) for thermal neutrons;
- Albedo dosimeters which incorporate a thermal neutron sensitive detectors (typically  $^6\text{LiF}$  thermoluminescence detectors (TLD) or more recently using optically stimulated luminescence (OSL) detectors (aluminium oxide coated with  $^6\text{Li}_2\text{CO}_3$ ) which measure the reflected (albedo) thermal neutrons backscattered from the body.

Both techniques have advantages and disadvantages in practical situations which have been discussed widely and are summarised in this poster. LANDAUER has been providing personal neutron dosimetry services to clients operating nuclear power plants for a number of years. Recently we have worked with a number of our clients to improve the reliability and accuracy of personal neutron dosimetry measurements. This has included:

- Assessment of the extent of doses to workers in nuclear power plants (typically 99.7% receive less than 1 mSv);
- Improvements to the dosimeters and their analysis;
- Characterisation of environments in which neutron exposure is of concern;
- Field calibration of dosimeters;
- Comparison with other types of dosimeters and manufacturers.

This paper will outline this work and draw together lessons learned and recommendations for the optimal assessment of personal dose in nuclear power plant environments.

## Dosimetry systems

For personal monitoring of neutron dose-equivalent, LANDAUER uses different technologies.

### Solid State Nuclear Track Detectors using polycarbonate (CR-39)

Two types of Neutrak® offer a wide range of energy response:

- Neutrak J detects proton recoils (for intermediate and fast neutrons);
- Neutrak T also detects thermal neutrons, using the addition of a boron radiator, which produces alpha particles from the  $^{10}\text{B}(n,\alpha)^7\text{Li}$  reaction.

Either of these variants can be incorporated into LANDAUER's standard photon dosimeters: Luxel+®, to become Luxel+ Ja or Luxel+ Ta, or InLight®, designated InLight & Neutrak J or InLight & Neutrak T.

### Albedo dosimeters

These are based on the InLight dosimeter and incorporate elements consisting of our standard Optically Stimulated Luminescence (OSL) detector material coated with  $^6\text{LiCO}_3$ .



### Characterisation of environments in which neutron exposure is of concern

- Energy distribution
  - Spectrum measurement using eg NPobe (BTI)
  - Range from fission spectrum to 1/e to highly thermal
- Fluence estimation
  - Using ambient monitors eg: Wendi II, FHT 752, Studsvik 2202D or Eberline
- Directional distribution
  - Calculation assuming Unidirectional and Isotropic ⇒ estimate of directional dose equivalent

Example of an ambient monitor



### Field calibration of InLight OSLN and Neutrak dosimeters

Example neutron calibration factors for the Albedo dosimeter in a US NPP are given in the table below<sup>(4)</sup>:

Description	Neutron correction factor (NCF)
Highest level in containment- direct line of sight to top of Steam Generator	1.568
Highest level in containment- direct line of sight to top of Steam Generator	1.580
Highest level in containment- direct line of sight to top of Steam Generator	1.580
Operating floor, mostly open grating above, some obstruction	1.595
Operating floor, mostly open grating above, some obstruction	1.581
Operating floor, mostly open grating above, some obstruction	1.573
Below grade, 12" of concrete above	1.482
Basement level	1.608
Basement level	1.572
<b>Average</b>	<b>1.571</b>
Standard deviation	0.036
Coefficient of Variation	0.023

Example neutron correction factors for InLight Albedo (OSLN) and Neutrak dosimeters in French nuclear facilities<sup>(1)</sup>:

Work station	Comment	Neutron correction factor (NCF)	
		Albedo dosimeter	Neutrak CR-39 dosimeter
MELOX	Powder mixing	0.67	1.57
MELOX	Press	0.84	1.58
MELOX	Grinding and shaping	0.71	1.65
MELOX	Intermediate site	0.74	1.60
PWR site 1	Various	0.1 - 0.3	
PWR site 2		0.3	

	Advantages	Disadvantages
<b>Neutrak</b>	<ul style="list-style-type: none"> <li>Wide energy response (Thermal to &gt; 14MeV)</li> <li>No sensitivity to photons</li> <li>Less need for field characterisation</li> <li>Doses recorded permanently on the detectors</li> </ul>	<ul style="list-style-type: none"> <li>Limited dose response:                             <ul style="list-style-type: none"> <li>▪ 1 - 250 mSv for intermediate and fast neutrons</li> <li>▪ 1 - 20 mSv thermal neutrons</li> </ul> </li> <li>Variation in response as a function of angle.</li> <li>Assessment involves chemical etching in highly caustic solution, which is time consuming (typically 24 hours before a result can be obtained).</li> </ul>
<b>InLight OSLN</b>	<ul style="list-style-type: none"> <li>Easy/quick readout</li> <li>Ability to re-assess doses (OSL detectors)</li> <li>Re-use of dosimeters after annealing</li> </ul>	<ul style="list-style-type: none"> <li>Large dependence on response as a function of energy.</li> <li>Need for careful assessment of fields to establish accurate neutron correction factors (NCF) which range from 0.08 (high energy fields) to 5 (for moderated fields).</li> <li>Sensitivity to photons</li> </ul>

## Experience

### Extent of doses to workers in the nuclear industry

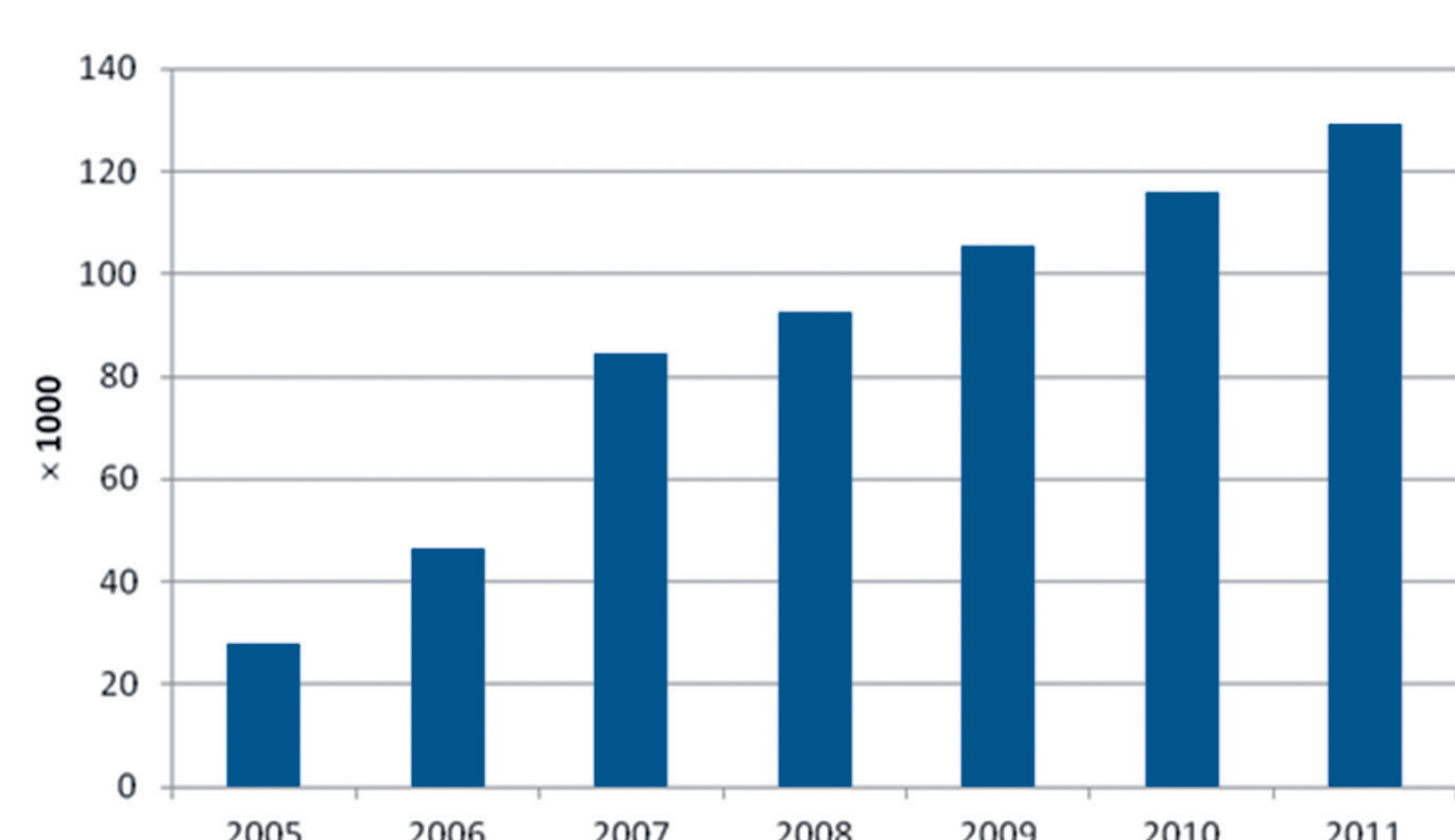
Comparison of the annual exposure to photons and neutrons (for 2009)<sup>(1)</sup>.

Number monitored	Percentage in dose range Hp(10)/ mSv					Collective dose man.mSv
	<0.05	<0.1	0.1 - 1	1 - 6	>6	
<b>Neutron</b>						
9050	97.3	2.6	0.1	0.04		70
<b>Photon</b>						
107050	66.0	28.4	5.1	0.5	0.5	42000

99.7% of workers are exposed to less than 1mSv.

### Evolution of the utilisation of neutron dosimeters

Number of Neutrak dosimeters analysed by LANDAUER in Paris from 2005 – 2011<sup>(1)</sup>.



### Improvements to the dosimeters and their analysis

- Automatic counting for CR-39 Neutrak dosimeters
- Limit of detection for Neutrak dosimeter reduced to 0.1 mSv
- Independent performance test for compliance with ISO 21909:2005 carried out at the National Physical Laboratory (NPL) in the UK<sup>(2)</sup>.
- Development of Albedo OSL dosimeter



### Comparison of personal dosimeters in real fields<sup>(3)</sup>

Reference determination	Personal Dose Equivalent, Hp(10)/μSv <sup>-1</sup>		
	D <sub>2</sub> O vapour recovery room	Heat transport Auxiliary room	Boiler room
Thermo EPD N2 - Front	77 ± 11	385 ± 54	127 ± 18
DMC 2000 GN - Front	46 ± 6	251 ± 11	135 ± 20
Bubble - Front	41.7 ± 2.2	219 ± 11	
Albedo - Front	24.2 ± 2.8	514 ± 72	140 ± 10
HPA CR-39 - Front	10.5 ± 2.0	76 ± 4	44 ± 3
LANDAUER CR-39 - Front	13.1	133	80
LANDAUER FNTD - Front	11.3 ± 1.4	40 ± 5	17 ± 2

### Concluding remarks

Whilst exposure to neutrons is limited to a relatively small number of employees and the overall dose is small in comparison with photon dose, it is nonetheless important to monitor individual's doses accurately. However, achieving the same level of accuracy as for photon doses is very difficult, if not impossible. Several methods have been developed for neutron dosimetry which have their own advantages and disadvantages. In the case of albedo dosimeters, neutron correction factors determined by an assessment of the of the radiation field are essential, but difficult to determine. However, the dosimeters are very easy to assess and in the case of LANDAUER's OSL technology can be re-assessed many times before being annealed and re-used. Solid State Nuclear Track Detectors, using CR-39 polycarbonate material, are less dependent on field characterisation, but take longer to assess and that assessment relies on chemical etching at high temperature in very caustic solution. There remains a wide divergence of the doses measured by various dosimeters in the same fields.

### References

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- (2) National Physical Laboratory Test Report. Performance test of LANDAUER Neutrak personal dosimeters against the requirements of ISO 21909. Reference N1015 (RNC1-2011030110).
- (3) V. Cauwels, F. Vanhavere, D. Dumitrescu, A. Chiroasca, L. Hager, M. Million and J. Bartz, Characterisation of neutron fields at Cernovada NPP. Presented to IRPA13, May 2012.
- (4) C.N. Passmore, OSL albedo neutron dosimeter. Presented to 27th International Dosimetry and Records Symposium, June 2008.